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Dilute solution properties and degree of chain branching for dextran

Mohammad R. Kasaai*

Department of Food Science and Technology, Faculty of Agricultural Engineering, Sari Agricultural and Natural Resources University, Khazar Abad Road, Km. 9, P.O. Box, 578, Sari, Mazandaran, Iran

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ABSTRACT

Hydrodynamic volume, radius of gyration, and viscometric constants, K and a, for dextran, with a wide molecular weight range were calculated using experimental reported average-molecular weights ($M_{\rm n}$, $M_{\rm w}$), and intrinsic viscosity, [η], data in water and 0.05 M Na₂SO₄. Degree of chain branching for dextran was also determined using different procedures. This study demonstrated that hydrodynamic volume and radius of gyration of a dextran sample with $M_{\rm w}$ < 20 kDa and its linear counterpart with equal $M_{\rm w}$ are almost identical, whereas the latter parameters for a dextran sample with $M_{\rm w}$ > 20 kDa was smaller than that of its linear counterpart. Values of 0.506 in water and 0.512, 0.425 and 0.273 in 0.05 M Na₂SO₄ for the exponent a were obtained. A smaller value for a was obtained for a larger $M_{\rm w}$ range. Molecular weights of desirable nano-particles for various branches of nanotechnology can be estimated from a derived radius of gyration–molecular weight relationship.

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1. Introduction

Dextran is a neutral and a branched naturally occurring polysaccharide. It is a product of microbial biosynthesis. The synthesized dextrans usually consist of α -D-(1-6)-linked glucose units in main chains and various amounts of side branches linked at positions 2, 3, or 4 (Khalikova, Susi, & Korpela 2005; Nordmeier, 1993). Branching at position 3 occurs in most dextrans, whereas occasionally at position 2 (Alger, 1997). A detailed description of molecular structure of dextrans synthesized by microorganisms has been given in Section 2.

Dextran is used in food industries as a thickener, an emulsifier and a stabilizer (Belitz, Grosch, & Schieberle, 2009; Cheng, 1996; Van Aken, 2006). It is used in the production of confectionary, baking products, beverages and ice cream. The principal potential uses of dextran in foods appear to be related to its capacity to prevent crystallization and retain moisture (BeMiller, 2003). The European Union has approved its uses as a food ingredient in bakery products (Scientific Committee on Food, 2000). It is widely used in many biomedical areas (Huguet, Prouchayret, Grandgeorge, & Dellacherie, 1993; Kim, Won, & Chu, 1999; Kokotilo et al., 2010; Xie, Lv, Yu, Lina, & Huang, 2010; Yalpani & Sandford, 1987). A complex of ferric hydroxide and dextran is used in the treatment of anemia. Dextran sulphate was employed as a stabilizer in the preparation of polyalkyl cyanoacrylate (PACA) nano-particles, which slowed down the release rates of drugs (Flexner et al., 1991;

Original dextrans are polydisperse and may contain a broad range of molecular weights from oligomers to macromolecules having $M_{\rm w} > 1.0 \times 10^5$ kDa (Yalpani, 1988). The original dextrans mostly are not suitable for technological applications. However, hydrolyzed (by acids or enzymes) and fractionated dextrans possess a significant commercial interest in cosmetic, drug and food formulations (Moulis et al., 2008). Fractionated dextrans have been used as standard materials for $M_{\rm w}$ determination of water-soluble polymers as well as for the construction of a universal calibration curve for the evaluation of size exclusion chromatography (SEC) results (Wang & Cui, 2005a). Dextrans and their derivatives have been also used as a blood plasma extender, when partially hydrolyzed (Rodriguez, 1989; Yalpani & Sandford, 1987). A sterile solution of dextran with a specific $M_{\rm w}$ has been used to restore blood volume in patients suffering shock as a result of blood loss (Madigan & Martinko, 2006). A continuous fermentation processes has been developed for the preparation of clinical dextrans with $M_{\rm W}$ of 30–100 kDa (Yalpani, 1988). Dextran with a desired $M_{\rm W}$ can be safety injected into a blood stream. The molecular structure (with a particular attention on the position of branch linkages, the length of branch chains and the degree of chain branching, g) as well as $M_{\rm W}$ of dextrans varies with change in microbial strains, growth rates and reaction conditions (sucrose and enzyme concentrations, and reaction temperature: the temperature at which dextran is synthesized) (Yalpani, 1988).

Various properties and applications of the polymer are closely related to its $M_{\rm w}$, g, hydrodynamic volume, $V_{\rm h}$, radius of gyration, $\langle S^2 \rangle^{1/2}$, and polymer conformation. With knowledge on the latter parameters, its properties (such as rheological properties) and its

Hosoya, Balzarini, Shigeta, & Clercq, 1991; Kumar, Sameti, Kneuer, Lamprecht, & Lehr, 2004).

^{*} Tel.: +98 151 382 2574x834; fax: +98 151 382 2566. E-mail address: reza_kasaai@hotmail.com

efficiencies in various food and medical applications can be predicted. Background and theoretical basis on the above-mentioned parameters are described in Section 3.

The objectives of this work were: to determine the values of K and a, for dextran as a function of molecular weight range with taking into account the polydispersity, $q_{\rm MHS}$, of the polymer; to determine hydrodynamic volume, and radius of gyration for each dextran sample and to compare them with corresponding data for its linear counterpart, pullulan; and to estimate the degree of branching for dextrans relative to pullulans.

2. Molecular structure of dextrans synthesized by microorganisms

Dextran is an extracellular polysaccharide synthesized from sucrose and dextransucrase. The latter compound is produced by a number of bacteria from the family of Lactobacilleae: Leuconostoc, Lactobacillus, and Streptococcus (Kenne & Lindberg, 1983; Khalikova et al., 2005; MacGregor, 2002; Madigan & Martinko, 2006; Robyt, 1985; Ul-Qader et al., 2001; Yalpani & Desrochers, 1987). Other bacteria, Acetobacter capsulatus (renamed Gluconobacter oxydans) and Acetobacter viscous, produce dextranase (EC2.4.1.2) and convert dextrins to dextrans (Sims, Thomson, Hubl, Larasen, & Furneaux, 2001; Tirtaatmadja, Dunstan, & Boger, 2001). Dextrans are also produced from a number of molds such as Rhizopus spp. or a number of yeasts (Cerutti de, Diez, Cardenas, & Oliver, 2000; Irvine, 1981; Jiménez, 2009; Sankpal, Joshi, Sainkar, and Kulkarni, 2001; Wang, Suzuki, Tanaka, Kumura, & Shimazki, 2004). Streptococcus mutant produces dextran only when sucrose and dextransucrase are present. It is found predominantly in dental crevices and small fissures (Madigan & Martinko, 2006). Two principal bacteria those produce enzymes are Leuconostoc and Streptococcus. Most of commercial production of dextran is derived from Leuconostoc mesenteroides strain B512-F (Khalikova et al., 2005). Dextrans are also produced in harvested sugar canes and beets (Jiménez, 2009). In sugar production, dextran is synthesized by contaminant microorganisms (some bacterial strains, filamentous fungi and a small number of yeasts). Undesirable formation of dextran reduces in the sugar recovery and results in a significant loss (Jiménez, 2009). Dextrans may be synthesized in the production of milk or cheese due to the presence of some molds or yeasts in their production processes (Wang et al., 2004). Some strains of Leuconostoc produce large amounts of dextran when cultured on sucrose (Madigan & Martinko, 2006). Sucrose is mainly required for dextran formation. No dextran is generally formed when one of the above-mentioned microorganisms is cultured on a medium with glucose or fructose (Madigan & Martinko, 2006).

Dextrans can be divided into three classes based on their molecular structures: class-1 dextrans contain a main chain of consecutive $\alpha\text{-D-}(1\text{-}6)\text{-linked}$ glucosyl residues, with branching at positions 2, 3, or 4; class-2 dextrans contain non-consecutive $\alpha\text{-D-}(1\text{-}3)\text{-}$ and $\alpha\text{-D-}(1\text{-}6)\text{-linkages}$ and $\alpha\text{-D-}(1\text{-}3)\text{-branch}$ linkages; and class-3 dextrans contain consecutive $\alpha\text{-D-}(1\text{-}6)\text{-linkages}$ and $\alpha\text{-D-}(1\text{-}6)\text{-branch}$ linkages. Class 1 comprises most of commercially synthesized dextrans. *L. mesenteroides* B-512 F dextran is the classical dextran (class 1) containing a high percentage (95%) of consecutive $\alpha\text{-D-}(1\text{-}6)\text{-linkages}$ and a low percentage (5%) of $\alpha\text{-D-}(1\text{-}3)\text{-branch}$ linkages (Nordmeier, 1993).

3. Theoretical considerations

3.1. Calculation of viscometric constants and polydispersity correction factor, q_{MHS}

The value of $[\eta]$ varies with viscosity-average molecular weight, $M_{\rm v}$, for a homologous series according to the

Mark-Houwink-Sakurada (MHS) equation (Flory, 1953; Tanford, 1961).

$$[\eta] = KM_{\nu}^{a} \tag{1}$$

Determination of constants, K and a, from $[\eta]$ data, requires a series of mono-disperse polymer samples with known $M_{\rm w}$ or a series of polydisperse polymer samples with known $M_{\rm v}$. In general, $M_{\rm v}$ is not experimentally accessible, whereas other average molecular weights are experimentally achievable from different experimental methods. Eq. (1) can be rearranged and resulted in a modified MHS equation as follows:

$$[\eta] = KM_{\rm v}^a = K \left(\frac{M_{\rm v}}{M_{\rm w}}\right)^a M_{\rm w}^a = Kq_{\rm MHS} M_{\rm w}^a \tag{2}$$

The value of $q_{\rm MHS}$ is a statistical function of molecular weight distribution, MWD. The value of $q_{\rm MHS}$ varies from one sample to another one. It is a function of a and average-molecular weights $(M_{\rm v},M_{\rm w})$. The value of $q_{\rm MHS}$ is determined from $(M_{\rm v}/M_{\rm w})^a$. Alternatively the value of $q_{\rm MHS}$ can be calculated using a numerical method and other-average molecular weights $(M_{\rm n},M_{\rm w},M_{\rm z})$ according to (Bareiss, 1999; Kasaai, 2006):

$$q_{\rm MHS} = \left(\frac{M_{\rm w}}{M_{\rm n}}\right)^b \left(\frac{M_{\rm z}}{M_{\rm w}}\right)^c \tag{3}$$

On the whole, the correction factor, $q_{\rm MHS}$, is a function of exponent a, and $(M_{\rm n},\,M_{\rm v},\,M_{\rm w},\,M_{\rm z})$. The precision of $q_{\rm MHS}$ value depends on the precision of both a and average-molecular weights.

3.2. Hydrodynamic volume and radius of gyration

 $V_{\rm h}$ may be expressed as the product of ([η] and one of the average-molecular weights ([η] $M_{\rm n}$, [η] $M_{\rm w}$ or [η] $M_{\rm v}$) (Kasaai, 2006). Generally, SEC has been used to determine $V_{\rm h}$ of a polymer via construction of $V_{\rm h}$ versus elution volume, $V_{\rm e}$. The products for a linear and a branched molecule having the same $V_{\rm h}$ at a constant $V_{\rm e}$ are the same as follows:

$$([\eta]M)_{l} = ([\eta]M)_{hr} \tag{4}$$

This equation offers a method to determine molecular weights of branched polymers as follows: if the SEC universal calibration curve for a linear polymer is available, one can determine the V_e and $[\eta]$ of a branched sample. Then the product $[\eta]M$ corresponding to the V_e of the branched sample is found from the universal calibration curve. This value divided its $[\eta]$ gives molecular weight of the branched sample. One can also calculate the $[\eta]$ of the linear polymer with equal M_W by using the corresponding MHS equation (Van Krevelen, 1990; Yu & Rollings, 1987).

Properties of dilute polymer solutions depend on the root mean square (RMS) radius of gyration, $\langle S^2 \rangle^{1/2}$ rather than root mean square (RMS) end-to-end distance, $\langle R^2 \rangle^{1/2}$ (Chanda, 2000). Thus $\langle S^2 \rangle^{1/2}$ is used to characterize the dimension of branched macromolecules (Chanda, 2000). The $\langle S^2 \rangle^{1/2}$ is directly measured by light scattering, neutron scattering, and small angle scattering experiments (Chanda, 2000). Alternatively, the value of $\langle S^2 \rangle^{1/2}$ for a random coil as well as a flexible chain is determined from Flory–Fox equation (Tanaka, 1982):

$$\langle S^2 \rangle^{3/2} = \frac{[\eta] M_{\rm v}}{6^{3/2} \phi}$$
 (5)

where ϕ is shape factor.

3.3. Degree of chain branching

The value of g is usually determined by the ratio of mean square radius of gyration for a branched chain, $(S_{br}^2)^{1/2}$ to that of its

linear counterpart chain, $(S_1^2)^{1/2}$, with the same molecular weight as follows (Styring, Armonas, & Hamielec, 1987; Yu & Rollings, 1987):

$$g = (S_{br}^2)^{1/2} / (S_1^2)^{1/2} \le 1 \tag{6}$$

Alternatively, the value of g is determined from the ratio of intrinsic viscosity for the branched chain, $[\eta]_{br}$, to that of its linear counterpart chain, $[\eta]_{l}$, with the same molecular weight as follows (loan, Aberle, & Burchard, 2000; Mirabella & Wild, 1988; Styring et al., 1987; Yu & Rollings, 1987):

$$g^e = \frac{[\eta]_{\text{br}}}{[\eta]_{\text{l}}} \tag{7}$$

where the value of exponent *e* varies from 0.5 to 1.5, depending upon the particular theoretical assumption in the model development and type of chain conformation (Styring et al., 1987; Yu & Rollings, 1987).

4. Materials and methods

4.1. Materials

Dextran samples with following range of $M_{\rm w}$ and $M_{\rm w}/M_{\rm n}$ (0.18 \leq $M_{\rm w}$ \leq 5900 kDa; 1.00 \leq $M_{\rm w}/M_{\rm n}$ \leq 2.62) (American Polymer Standards Corporation, Mentor, Ohio) were used in this study.

4.2. Determination of intrinsic viscosity and average-molecular weights

The $[\eta]$ for dextran in water at 25 °C and in 0.05 mol L⁻¹ Na₂SO₄ at 30 °C and the values $(M_{\rm n},M_{\rm w},M_{\rm z})$, of the polymer samples have been determined by American Polymer Standards Corporation. Light scattering and end group titration were used to determine $M_{\rm w}$, and $M_{\rm n}$, respectively. SEC was used to determine different M $(M_{\rm n}$ and $M_{\rm w})$ values and MWD. Differential refractometer and differential viscometer were used as detectors. The values of $M_{\rm n},M_{\rm w}$, and $[\eta]$ are listed in Table 1.

4.3. Determination of viscometric constants and polydispersity correction factor, $q_{\rm MHS}$

The values of a, K, and $q_{\rm MHS}$, were calculated using a modified MHS equation through a numerical method and Eqs. (2) and (3) (Kasaai, 2006, 2008).

4.4. Determination of hydrodynamic volume, radius of gyration and degree of branching

The values of $[\eta]M_{\rm v}$ and $(S^2)^{1/2}$ were calculated using $[\eta]$, $M_{\rm v}$, and Eq. (5). The value of g was estimated from several parameters for dextran in comparison with corresponding parameters for pullulan as follows: (1) $a_{\rm dextran}/a_{\rm pullulan}$; (2) $[\eta]_{\rm dextran}/[\eta]_{\rm pullulan}$; (3) $V_{\rm h,dextran}/V_{\rm h,pullulan}$; and (4) $(S_{\rm dextran}^2)^{1/2}/(S_{\rm pullulan}^2)^{1/2}$. In each case, the same $M_{\rm w}$ or the same molecular weight range has been used. The solvent–temperature system was the same for the determination of a, $[\eta]$, $V_{\rm h}$ and $(S^2)^{1/2}$ for both dextran and pullulan.

5. Results and discussion

5.1. MHS equations

Fig. 1 shows ($\log[\eta]$ - $\log q_{\rm MHS}$) versus $\log M_{\rm w}$ for dextran with $M_{\rm w}$ range of 0.18–158 kDa in 0.05 M Na₂SO₄ at 30 °C. The values of 0.512 and 8.32×10^{-4} were obtained for a and K, respectively. The values of $M_{\rm w}/M_{\rm n}$ for the polymer samples were (1.0< $M_{\rm w}/M_{\rm n}$ <2.28). The experimental points have properly fitted

Table 1The values of $M_{\rm m}$, $M_{\rm w}$, and $[\eta]$ for dextrans.

88 (2	012)	373	5-J	881																			375
	$[\eta]^{b} (dLg^{-1})$												0.708	0.554	0.494	0.394	0.315	0.230	0.169	0.112	0.078	0.028	
1 Mw	M _w (kDa)												929	403.0	262.0	143.0	79.8	50.8	22.7	11.7	5.7	1.27	
Low to high M _w	M _n (kDa)												349.3	239.9	167.5	98.55	55.6	36.65	17.95	8.0	3.325	1.032	
	$[\eta]^a (dLg^{-1})$	0.736	0.713	0.803	0.745	0.767	0.828	1.685	0.889	1.045													
Aw.	M _w (kDa)	1907	2025	2400	2800	3000	3450	3800	2500	2900													
Ultra high M _w	M _n (kDa)	820.3	928.8	1600	1970	1230	2000	1500	2100	3000													
	$[\eta]^{a} (dLg^{-1})$	0.396	0.467	0.463	0.433	0.472	0.350	0.490	0.552	0.538	0.513	0.633	0.560	0.659	0.692	0.692	0.610	0.862	0.918				
	M _w (kDa)	226.7	236.1	275.9	291.6	310.6	326.6	344.8	431.8	443.2	515.9	534.0	548.3	606.2	655.2	714.5	759.4	1185	1360				
High M _w	M _n (kDa)	160.7	123.9	204.6	204.2	226.7	205.0	186.8	229.6	204.1	318.4	371.0	346.5	432.1	488.9	982.1	513.4	705.0	877.8				
	$[\eta]^{a} (dLg^{-1})$	0.205	0.206	0.239	0.208	0.232	0.235	0.238	0.260	0.263	0.273	0.293	0.312	0.305	0.324	0.338	0.350	0.223	0.190	0186			
	M _w (kDa)	44.1	47.25	55.5	59.9	62.6	6.89	72.7	84.6	91.1	97.0	102.0	111.0	123.4	131.4	144.1	158.1	60.3	46.8	39.9			
Medium M _w	M _n (kDa)	34.1	30.25	41.2	42.4	40.8	9.09	50.7	53.0	63.25	64.7	64.0	64.5	6.96	97.9	81.3	108.1	35.35	27.7	26.2			
	$[\eta]^{a} (dLg^{-1})$	0.012	0.016	0.020	0.028	0.028	0.048	0.055	0.058	0.085	0.085	0.089	0.106	0.118	0.119	0.130	0.173	0.158	0.181	0.178	0.180		
	M _w (kDa)	0.18	0.342	0.505	1.01	1.2	3.65	4.3	4.3	7.2	9.2	06'6	20.1	16.23	17.9	25.5	31.2	33.5	36.3	42.75	41.4		at 30 °C.
Low M _w	M _n (kDa)	0.18	0.342	0.505	0.51	6.0	2.75	3.25	2.16	3.16	6.25	6.70	14.3	7.87	11.65	17.9	23.3	22.8	25.3	28.7	30.2		^a [η] in 0.05 M Na ₂ SO ₄ at 30 °C b [η] in water at 25 °C.
Sample		1	2	8	4	5	9	7	∞	6	10	11	12	13	14	15	16	17	18	19	20	21	a [η] in 0. b [η] in w

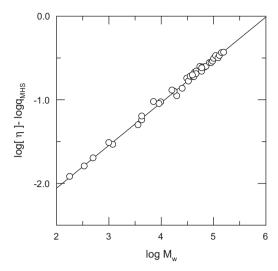


Fig. 1. A typical plot of $\log[\eta]$ – $\log q_{\text{MHS}}$ versus $\log M_{\text{w}}$ for dextran with M_{w} range of 0.18–158 kDa in 0.05 M Na₂SO₄ at 30 °C (R^2 = 0.995).

on the linear plot and the regression value for the plot was found to be (R^2 = 0.995). The values of z-average molecular weights, M_z , for the polymer samples are not available. The values of $q_{\rm MHS}$ for the polymer samples were calculated by assuming the following equation:

$$\frac{M_{\rm z}}{M_{\rm w}} = \frac{M_{\rm w}}{M_{\rm n}} \tag{8}$$

This equation is valid for symmetrical curve, which is obtained from SEC. Such curve is usually obtained for Gaussian distribution (Kasaai, 2006; Netopilik, 2001). Calculation of the constants by taking into account the polydispersities of polymer samples results in higher precision compared to ignoring them. The values of $q_{\rm MHS}$ (0.870 < $q_{\rm MHS}$ < 1.00) for the polymer samples are given in Table 2. The MHS equation for dextran in 0.05 M Na₂SO₄ at 30 °C with $M_{\rm W}$ range of 0.18–158 kDa was obtained as follows:

$$[\eta] = 8.32 \times 10^{-4} M_{\rm v}^{0.512} = 8.32 \times 10^{-4} q_{\rm MHS} M_{\rm w}^{0.512} \tag{9}$$

where $[\eta]$ is expressed in dL g $^{-1}$. The plots of $\log[\eta]$ – $\log q_{\rm MHS}$ versus $\log M_{\rm W}$ for dextrans having different $M_{\rm W}$ ranges (226–1360 kDa and 1907–5900 kDa) in 0.05 M Na₂SO₄ at 30 °C and dextrans (1–676 kDa) in water at 25 °C were also linear. The experimental points identified by bold in Table 1 are as aberrant experimental points and have been removed from the linear plots. The values of $q_{\rm MHS}$ for the polymer samples are given in Tables 2 and 3. The information resulting from the plots (three plots) are given in Table 4.

Fig. 2 shows the plot of $\log K$ versus a. An inverse linear relationship between $\log K$ and a was obtained as follows:

log
$$K \times 10^{-4} = 3.54 - 5.1 \times \text{exponent } a \quad (R^2 = 0.999)$$
 (10)

The MHS equation constants obtained in this study were compared with the literature values (Bahary, Hogan, Jilani, & Aronson, 1995; Bose, Rollings, Caruthers, Okos, & Tsao, 1982; Çatiker & Gűner, 2000; Eremeeva & Bykova, 1998; Gekko, 1971; Granath, 1958; Ioan et al., 2000; Senti et al., 1955) (see Table 4 and Fig. 2). The following equation was obtained from both this study and literature reports (except the result reported by Gekko, 1971):

log
$$K \times 10^{-4} = 3.54 - 5.0 \times \text{exponent } a \quad (R^2 = 0.933)$$
 (11)

The two equations ((10) and (11)) are nearly identical. The values reported by Gekko (1971) were highly deviated from other reported data and thus was removed from the linear plot. The result given in Fig. 2 is not surprising because similar results obtained for other polymers (Kasaai, 2006, 2007). The plots of Fig. 2 (Eq. (10) or (11))

Table 2 The values of q_{MHS} , M_v , $[\eta]$, $[\eta]M_v$, and $(S^2)^{1/2}$ for each dextran sample.

4 6 μμε (1) μ (dL μπ) (1) μ (dL μπ	Sample	Low and n	Low and medium $M_{ m w}$				Low and I	Low and medium $M_{ m w}$			
184 0.012 2.2 1.7 0.96 46,898 0.205 96141 322 0.016 5.2 2.9 0.94 47,346 0.026 96141 498 0.020 10.0 2.9 0.96 61,236 1512.5.7 960 0.028 26.9 4.0 0.94 62.28 10055.5 960 0.028 26.9 4.0 0.94 59,718 0.203 1326.5 2752 0.048 132.1 6.8 0.96 61,235 0.203 1386.45 3851 0.058 132.1 6.8 0.96 61,235 0.238 1499.36 4402 0.058 174.2 12.0 0.95 76,293 0.263 1499.36 8402 0.085 714.2 12.0 0.95 76,293 0.263 1499.36 11,2,94 0.085 714.2 12.0 0.94 76,293 0.263 149.38 15,946 0.118 1881.6		Фмнѕ	M _v (g mol ⁻¹)	$[\eta]^{a} (dLg^{-1})$	$[\eta]M_{\rm v}$ (dL mol ⁻¹)	$(S^2)^{1/2}$ (nm)	д мнѕ	M _v (g mol ⁻¹)	$[\eta]^{a} (dLg^{-1})$	$[\eta]^a M_{\rm v} ({\rm dL mol^{-1}})$	$(S^2)^{1/2}$ (nm)
322 0.016 5.2 2.3 0.94 47,346 0.206 9753.2 498 0.020 0.028 63.287 0.239 1512.5.7 960 0.028 26.9 4.0 0.94 63.287 0.239 1512.5.7 960 0.028 26.9 4.0 0.94 59.718 0.028 1035.5 2752 0.048 132.1 6.8 0.96 61.235 0.235 14390.3 2752 0.048 132.1 6.8 0.96 61.235 0.235 14390.3 3983 0.058 231.0 8.2 0.95 74.633 0.260 1939.6 8402 0.085 714.2 12.0 0.95 76.293 0.260 1939.6 1922 1.242 12.0 0.95 76.293 0.263 20065.1 11,393 0.085 11.2 0.94 82.061 0.273 2402.8 15,946 0.118 188.16 16.5 0.96<	1	1.0	184	0.012	2.2	1.7	96.0	46,898	0.205	9614.1	28.5
498 0.020 10.0 2.9 0.95 63.287 0.239 15125.7 960 0.028 26.9 4.0 0.95 48.248 0.208 15125.7 960 0.028 26.9 4.0 0.94 5.9718 0.208 13854.5 2752 0.048 132.1 6.8 0.96 61.235 0.238 14390.3 3591 0.058 197.5 7.8 0.95 62.771 0.238 14930.6 3983 0.068 714.2 12.0 0.95 74.603 0.260 19396.7 8402 0.085 714.2 12.0 0.94 8.261 0.260 19396.7 8402 0.085 714.2 12.0 0.94 8.261 0.260 19396.7 115.946 0.089 818.09 12.5 0.95 10.6514 0.31 2604.4 115.946 0.119 1929.1 16.5 0.96 10.6514 0.31 310.78.3 <t< td=""><td>2</td><td>1.0</td><td>322</td><td>0.016</td><td>5.2</td><td>2.3</td><td>0.94</td><td>47,346</td><td>0.206</td><td>9753.2</td><td>28.6</td></t<>	2	1.0	322	0.016	5.2	2.3	0.94	47,346	0.206	9753.2	28.6
960 0.028 26.9 4.0 0.95 48.248 0.208 10035.5 960 0.028 26.9 4.0 0.94 59.718 0.0232 13854.5 960 0.028 13.2 6.8 0.96 61,235 0.235 14390.3 2575 0.055 19.7 7.8 0.95 61,235 0.235 14390.3 383 0.058 231.0 8.2 0.93 74,603 0.269 1939.6 8402 0.085 714.2 12.0 0.94 82,061 0.263 20065.1 1940 0.085 714.2 12.0 0.94 82,061 0.273 2240.28 1940 0.085 714.2 12.5 0.94 82,061 0.273 2240.28 1954 0.18 1881.6 12.5 0.96 104,31 0.317 3322.2 16,211 0.119 1929.1 16.7 0.96 114,661 0.324 20.93 240.04	3	1.0	498	0.020	10.0	2.9	96.0	63,287	0.239	15125.7	33.1
960 0.028 26.9 4.0 0.94 59.718 0.232 1385.45 2752 0.048 132.1 6.8 0.96 61.235 0.235 14390.3 2752 0.048 132.1 6.8 0.96 61.235 0.235 14390.3 3891 0.055 23.0 8.2 0.93 76.293 0.263 1996.7 8402 0.085 714.2 12.0 0.95 76.293 0.263 20065.1 8402 0.085 714.2 12.0 0.94 82.061 0.273 2240.28 8402 0.085 714.2 12.0 0.94 82.061 0.273 2240.28 12,933 0.106 1370.9 12.5 0.95 10.6514 0.233 2764.4 15,246 0.118 188.0 12.5 0.96 10.4661 0.323 31078.3 16,211 0.119 1820.1 18.2 0.96 114.661 0.324 42093.6	4	0.894	096	0.028	26.9	4.0	0.95	48,248	0.208	10035.5	28.9
2752 0.048 132.1 6.8 0.96 61,235 0.235 14390.3 3591 0.055 197.5 78 0.95 62,771 0.238 14939.6 3583 0.058 197.5 78 0.95 74,603 0.263 14939.6 8402 0.085 714.2 12.0 0.94 82,061 0.243 22402.8 9402 0.085 714.2 12.0 0.94 82,061 0.273 22402.8 9402 0.089 81.809 12.5 0.94 82,061 0.273 22402.8 115,946 0.118 1881.6 16.5 0.96 10,6514 0.312 27604.4 16,211 0.118 1881.6 16.5 0.96 10,6514 0.315 31078.3 16,211 0.119 1929.1 16.7 0.96 114,661 0.324 3715.03 19,267 0.130 25.04.7 22.0 22.0 22.0 22.0 22.0 22.0<	2	0.958	096	0.028	26.9	4.0	0.94	59,718	0.232	13854.5	32.1
3591 0.055 197.5 7.8 0.95 62,771 0.238 1493.6 3983 0.058 231.0 8.2 0.93 74,603 0.260 1939.67 8402 0.085 774.2 12.0 0.94 82,061 0.273 22402.8 9402 0.089 818.09 12.5 0.93 94,213 0.293 27604.4 12,933 0.106 1370.9 14.9 0.95 106,514 0.293 27604.4 15,946 0.118 1881.6 16.5 0.96 101,896 0.305 31078.3 16,211 0.119 1929.1 16.7 0.96 114,661 0.324 3715.03 19,267 0.130 2504.7 18.2 0.91 124,537 0.324 3715.03 28,201 0.158 4455.7 22.0 0.94 133.319 0.250 4666.16 28,203 0.178 6656.0 0.94 133.784 0.190 7213.8	9	0.959	2752	0.048	132.1	8.9	96.0	61,235	0.235	14390.3	32.5
3983 0.058 231.0 8.2 0.93 74,603 0.260 19396.7 8402 0.085 774.2 12.0 0.95 76,233 0.263 20065.1 8402 0.085 714.2 12.0 0.94 82,061 0.273 2240.28 8402 0.089 818.09 12.5 0.93 94,213 0.293 27604.4 15,946 0.118 1881.6 16.5 0.96 10,631 3722.2 16,211 0.119 1929.1 16.7 0.96 114,661 0.324 37150.3 19,267 0.130 2504.7 18.2 0.91 114,661 0.324 37150.3 19,267 0.130 2504.7 18.2 0.91 124,537 0.338 42093.6 28,201 0.158 4455.7 22.0 0.92 40,430 0.130 12326.7 36,734 0.181 655.6 24.8 0.94 40,430 0.190 7681.6 <t< td=""><td>7</td><td>0.949</td><td>3591</td><td>0.055</td><td>197.5</td><td>7.8</td><td>0.95</td><td>62,771</td><td>0.238</td><td>14939.6</td><td>33.0</td></t<>	7	0.949	3591	0.055	197.5	7.8	0.95	62,771	0.238	14939.6	33.0
8402 0.085 714.2 12.0 0.95 76,293 0.263 20065.1 8402 0.085 714.2 12.0 0.94 82,061 0.273 20065.1 8402 0.089 714.2 12.0 0.94 82,061 0.273 27604.2 12,935 0.106 1370.9 14.9 0.92 106,514 0.033 27604.4 15,946 0.118 1881.6 16.5 0.96 101,651 0.324 31078.3 16,211 0.119 1929.1 16.7 0.96 114,661 0.324 37150.3 19,267 0.130 2504.7 18.2 0.91 124,537 0.38 42093.6 28,201 0.158 4455.7 22.0 0.94 133,319 0.350 46661.6 38,593 0.178 6556.0 25.2 24.8 0.99 40,430 0.190 7681.6 38,784 0.180 25.0 25.0 25.0 25.0 25.0	8	0.936	3983	0.058	231.0	8.2	0.93	74,603	0.260	19396.7	36.0
8402 0.085 714.2 12.0 0.94 82,061 0.273 22402.8 9192 0.089 818.09 12.5 0.93 94,213 0.293 27604.4 12,933 0.106 1370.9 14.9 0.92 106,514 0.312 2732.2 15,946 0.118 1881.6 16.5 0.96 101,896 0.305 31078.3 16,211 0.119 1929.1 16.7 0.96 114,661 0.324 37150.3 19,267 0.130 2504.7 18.2 0.91 124,537 0.338 42093.6 28,201 0.173 5824.2 24.1 0.94 133,49 0.350 46661.6 28,201 0.18 6656.0 25.2 0.92 40,430 0.190 7681.6 36,774 0.18 6656.0 25.2 0.94 38,784 0186 7213.8 36,378 0.180 6548.0 25.0 24,8 0.190 7213.8	6	0.949	8402	0.085	714.2	12.0	0.95	76,293	0.263	20065.1	36.4
9192 0.089 818.09 12.5 0.93 94,213 0.293 276044 12,933 0.106 1370.9 14.9 0.92 106,514 0.312 3323.2.2 15,946 0.118 1881.6 16.5 0.96 101.896 0.305 31078.3 16,211 0.130 1592.1 16.7 0.96 114,661 0.324 37150.3 19,267 0.130 2504.7 18.2 0.91 124,537 0.338 42093.6 3,666 0.173 5824.2 24.1 0.94 133,319 0.350 46661.6 2,8,201 0.158 4455.7 22.0 0.92 55,27 0.223 12326.7 36,774 0.181 6656.0 25.2 0.94 38,784 0186 761.8 36,378 0.180 6548.0 25.0 24,8 0.190 7681.6	10	0.956	8402	0.085	714.2	12.0	0.94	82,061	0.273	22402.8	37.7
12,933 0.106 1370.9 14.9 0.92 106,514 0.312 3323.2. 15,946 0.118 1881.6 16.5 0.96 101,896 0.305 31078.3 16,211 0.130 1929.1 16.7 0.96 114,661 0.324 3175.03 19,267 0.130 2504.7 18.2 0.91 124,537 0.338 42093.6 38,666 0.173 5524.2 24.1 0.94 133,319 0.523 46661.6 36,774 0.181 6656.0 25.2 0.92 55,277 0.223 12326.7 36,774 0.178 6636.0 25.2 0.94 38,784 0.180 7681.6 36,378 0.180 6548.0 25.0 24.8 0.190 7213.8	11	0.933	9192	680.0	818.09	12.5	0.93	94,213	0.293	27604.4	40.4
15,946 0.118 1881.6 16.5 0.96 101,896 0.305 31078.3 16,211 0.119 1929.1 16.7 0.96 114,661 0.324 3715.03 19,267 0.130 2504.7 18.2 0.91 124,537 0.338 42093.6 33,666 0.173 5824.2 24.1 0.94 133,319 0.350 46661.6 28,201 0.158 4455.7 22.0 0.92 55,277 0.223 12326.7 36,774 0.181 6656.0 25.2 0.94 38,784 0.180 7681.6 35,593 0.180 6548.0 25.0 25.0 0.94 38,784 0186 7213.8	12	0.947	12,933	0.106	1370.9	14.9	0.92	106,514	0.312	33232.2	43.0
16,211 0.119 1929.1 16.7 0.96 114,661 0.324 37150.3 19,267 0.130 2504.7 18.2 0.91 124,57 0.338 42093.6 33,666 0.173 5824.2 24.1 0.94 133,319 0.350 46661.6 28,201 0.158 4455.7 22.0 0.92 55,277 0.223 12326.7 36,774 0.181 6656.0 25.2 0.92 40,430 0.190 7681.6 35,593 0.180 6548.0 25.0 25.0 0.94 38,784 0186 7213.8	13	0.962	15,946	0.118	1881.6	16.5	96.0	101,896	0.305	31078.3	42.1
19,267 0.130 2504.7 18.2 0.91 124,537 0.338 42093.6 33,666 0.173 584.2 24.1 0.94 133,319 0.350 46661.6 28,201 0.158 4455.7 22.0 0.92 55,277 0.223 12326.7 36,593 0.178 6556.0 25.2 0.92 40,430 0.190 7681.6 36,593 0.180 6548.0 25.0 25.0 38,784 0186 7213.8	14	0.940	16,211	0.119	1929.1	16.7	96.0	114,661	0.324	37150.3	44.6
33,666 0.173 5824.2 24.1 0.94 133,319 0.350 46661.6 28,201 0.158 4455.7 22.0 0.92 55,277 0.223 12326.7 36,774 0.181 6656.0 25.2 0.92 40,430 0.190 7681.6 35,593 0.178 6335.5 24.8 0.94 38,784 0186 7213.8 36,378 0.180 6548.0 25.0 25.0 25.0 25.0 25.0	15	0.957	19,267	0.130	2504.7	18.2	0.91	124,537	0.338	42093.6	46.5
28.201 0.158 4455.7 22.0 0.92 55.277 0.223 12326.7 36,774 0.181 6656.0 25.2 0.92 40,430 0.190 7681.6 35,593 0.178 6335.5 24.8 0.94 38,784 0186 7213.8 36,378 0.180 6548.0 25.0 25.0 25.0 25.0 25.0	16	0.943	33,666	0.173	5824.2	24.1	0.94	133,319	0.350	46661.6	48.2
36,774 0.181 6656.0 25.2 0.92 40,430 0.190 7681.6 35,593 0.178 6335.5 24.8 0.94 38,784 0186 7213.8 36,378 0.180 6548.0 25.0 25.0 25.0 25.0	17	0.946	28,201	0.158	4455.7	22.0	0.92	55,277	0.223	12326.7	30.9
35,593 0.178 6335.5 24.8 0.94 38,784 0186 7213.8 36,378 0.180 6548.0 25.0 25.0	18	0.953	36,774	0.181	6656.0	25.2	0.92	40,430	0.190	7681.6	26.4
36,378 0.180 6548.0	19	0.940	35,593	0.178	6335.5	24.8	0.94	38,784	0186	7213.8	25.9
	20	0.953	36,378	0.180	6548.0	25.0					

[n] in 0.05 M Na₂SO₄ at 30 $^{\circ}$ 0

Table 3 The values of q_{MHS} , M_{v} , $[\eta]$, $[\eta]M_{\text{v}}$, and $(S^2)^{1/2}$ for dextrans.

Sample	High m	olecular weight				Ultra h	igh molecular w	eight			Dextrans $([\eta]^b$	in water at 25	°C)	
	q_{MHS}	$M_{\rm v}$ (g mol ⁻¹)	$[\eta]^a (dLg^{-1})$	$[\eta]^a M_v (\mathrm{dL} \mathrm{mol}^{-1})$	$(S^2)^{1/2}$ (nm)	q_{MHS}	$M_{\rm v}$ (g mol ⁻¹)	$[\eta]^a (dLg^{-1})$	$[\eta]^a M_v (\mathrm{dL} \mathrm{mol}^{-1})$	$(S^2)^{1/2}$ (nm)	$\overline{M_{\rm v}({\rm gmol^{-1}})}$	$[\eta]^b (dLg^{-1})$	$[\eta]^{\mathrm{b}}M_{\mathrm{v}}(\mathrm{dL}\mathrm{mol}^{-1})$	$(S^2)^{1/2}$ (nm)
1	0.952	182,993	0.396	72465.0	55.8	0.902	1,859,447	0.736	1368553.0	148.6				
2	0.904	269,746	0.467	125971.4	67.1	0.911	1,655,302	0.713	1180230.4	141.4				
3	0.958	264,341	0.463	122389.9	66.4	0.958	2,558,489	0.803	2054466.6	170.1				
4	0.950	225,793	0.433	97768.4	61.6	0.964	1,944,101	0.745	1448355.2	151.4				
5	0.956	276,591	0.472	130550.8	67.9	0.894	2,162,797	0.767	1658865.6	158.4				
6			0.350			0.941	2,862,567	0.828	2370205.6	178.4				
7	0.910	302,053	0.490	148005.8	70.8		_	1.685	_	_				
8	0.907	399,789	0.552	220683.5	80.9	0.886	3,713,965	0.889	3301714.9	199.2				
9	0.883	376,339	0.538	202470.5	78.6	0.924	6,714,813	1.045	7016979.1	256.2				
10	0.930	336,478	0.513	172613.0	74.5									
11	0.949	551,757	0.633	349261.9	94.2	0.898								
12	0.934	413,556	0.560	231591.3	82.2	0.921					461,638	0.708	326,840	92.2
13	0.953	606,570	0.659	399729.7	98.6	0.933					284,302	0.554	157,504	72.3
14	0.959	680,475	0.692	470888.5	104.1	0.945					226,671	0.494	111,975	64.5
15			0.692			0.946					144,965	0.394	57,116	51.5
16	0.945	505,739	0.610	308501.0	90.4	0.952					93,153	0.315	29,343	41.3
17	0.925	1,140,999	0.862	983541.3	133.1	0.966					50,035	0.230	11,508	30.2
18	0.937	1,323,134	0.918	1214637.4	142.8	0.943					27,212	0.169	4599	22.3
19		•				0.918					12,069	0.112	1352	14.8
20						0.970					5904	0.078	461	10.3
											780	0.028	21.8	3.7

^a $[\eta]$ in 0.05 M Na₂SO₄ at 30 °C. ^b $[\eta]$ in water at 25 °C.

Table 4 MHS equation constants for dextran and pullulan at different solvent-temperature systems.

Polymer	Solvent	T (°C)	Mw range (kDa)	$M_{\rm w}/M_{\rm n}$ range	No. of samples	q_{MHS} range	а	$K(dLg^{-1})$	R^2	Reference
Dextran	H ₂ O	25	1.27-676	1.23-1.94	10	0.899-0.971	0.506	9.636×10^{-4}	0.987	This work
Dextran	0.05 M Na ₂ SO ₄	30	0.18-158	1.0-2.28	39	0.870-1.00	0.512	8.320×10^{-4}	0.995	This work
Dextran	0.05 M Na ₂ SO ₄	30	226-1360	1.34-2.17	16	0.8830.959	0.425	2.297×10^{-3}	0.917	This work
Dextran	0.05 M Na ₂ SO ₄	30	1907-5900	1.42-2.62	8	0.887-0.942	0.273	1.430×10^{-2}	0.826	This work
Pullulan	0.05 M Na ₂ SO ₄	30	5.9-788	1.06-1.29	8	0.966-0.992	0.667	1.956×10^{-4}		Kasaai (2006)
Pullulan	0.05 M Na ₂ SO ₄	30	30-960	2.39-2.61	6	0.880-0.920	0.657	2.263×10^{-4}		Kasaai (2006)
Literature v	values for MHS equation constants for dex	tran at diffe	rent solvent-tempera	ture systems						
Dextran	0.5 M NaOH	20	500-2000	-			0.478	13.2×10^{-4}		Bose et al. (1982)
Dextran	Formamide	25	2-32				0.49	1.65×10^{-4}		Gekko (1971)
Dextran	H ₂ O	25	20-100				0.50	9.78×10^{-4}		Senti et al. (1955)
Dextran	H ₂ O	20	10-500				0.43	44.3×10^{-4}		Granath (1958)
Dextran	H ₂ O	20	66.2-522				0.62			Ioan et al. (2000)
Dextran	0.2 M NaNO ₃		40-590	1.6	5		0.39	48.5×10^{-4}		Bahary et al. (1995)
Dextran	Ethylene glycol	25	29.5-191.5				0.562	55.1×10^{-4}		Çatiker and Güner (2000)
Dextran	Ethylene glycol	45	29.5-191.5				0.562	48.5×10^{-4}		Çatiker and Güner (2000)
			10-2000				0.48	13.8×10^{-4}		Eremeeva and Bykova (1998

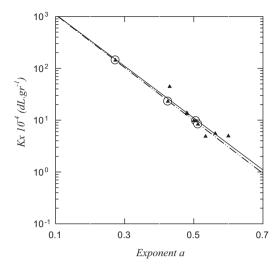


Fig. 2. The value of *K* versus exponent *a*. Open circle symbols refer to this work and filled triangle symbols represent literature results. Dash-dot line refers to this work and solid line represents entire results.

can be used to estimate the value of K in a solvent, if a in that solvent is known or vice versa.

5.1.1. The effect of solvent–temperature system on MHS equation constants

The values of 0.506 and 0.512 for dextrans with low and medium $M_{\rm W}$ and similar MWD ranges in two solvents (water at 25 °C and 0.05 M Na₂SO₄ at 30 °C) indicate that dextran behaves as a highly flexible chain (compact conformation) in both solvents. The presence of a small amount of salt in water may improve slightly the quality of the solvent. This data is consistent with the literature data for dextran in water (see Table 4 and Fig. 2).

5.1.2. The effect of molecular weight range on MHS equation constants

The values of 0.512, 0.425, and 0.273 were found for a in 0.05 M Na₂SO₄ at 30 °C. The value of a for dextran decreased with an increase in $M_{\rm w}$. A value of 0.273 for ultra-high $M_{\rm w}$ indicates that the samples possess highly branched structures. The dispersity of the experimental points and deviation of the regression values from unity for the three plots increased with an increase in $M_{\rm w}$ (see Table 4). The higher the $M_{\rm w}$, the greater the deviation from linearity. This data indicates that the number of branched points increased significantly with an increase in $M_{\rm w}$. Thus, larger macromolecules with more branched points are more compact than those of the smaller ones.

5.2. Dilute solution properties of dextran and estimation of degree of chain branching for dextran relative to pullulan

(1-4)-Linkage provides a highly symmetrical structure and facilitates intermolecular association between units of different chains of carbohydrate polymers. (1-3)-Linkage imparts less symmetry and increases the solubility of carbohydrate polymers. (1-6)-Linkage dramatically improves water solubility of carbohydrate polymers. α -Configuration improves solubility of carbohydrate polymers in comparison with β -configuration (Izydorczyk, 2005). Dextran is more soluble in water than that of its linear counterpart, since the chain–chain interaction is less pronounced (Belitz et al., 2009; Izydorczyk, 2005; Van Aken, 2006). The degree of solubility in water decreases with an increase in g value. Dextrans with 43% branching through 1,3-linkages have been considered water insoluble (Mehvar, 2000). Dextran is stable in water, methyl sulphoxide,

formamide, glycerol, 4-methyl morpholine oxide, and hexamethyl phosphamide (De Belder, 2001). Among various reported solvents (see Table 4), water or an edible salt aqueous solution is the best solvent. This is due to: complete dissolution of the polymer; similar chain conformation of the polymer in comparison with other solvents; and an environmentally friendly material of water; and a safe solvent for food and medical applications. Dextran in comparison with its linear counterpart of equal $M_{\rm w}$ and equal concentration has a lower solution viscosity (Belitz et al., 2009; Cui, 2005). Dextran is a non-gelling polysaccharide and behaves almost Newtonian (Van Aken, 2006; Wang & Cui, 2005b).

Generally, the nature of a solvent and its interaction with a polymer would have an impact on that polymer conformation. In the presence of polar–polar interactions, [η] as well as V_h polymer solution is greater and polymer conformation is larger than that of flexible polymers. If no major difference exists in polymer–solvent interactions of biopolymers in comparison with synthetic polymers, the conformation of biopolymers is flexible and the polymers behave like synthetic polymers. Dextran and pullulan are neutral and flexible polymers and no major differences in their interactions with different solvents in comparison with synthetic polymers were observed (see Table 4).

 $M_{\rm V}$, $V_{\rm h}$, and $(S^2)^{1/2}$ for dextrans and pullulans were calculated and are given in Table 5. As described in Section 4.4, four different ratios have been used to estimate the value of g for dextran relative to pullulan. The difference between these two polymers is: change in their chemical structures, dextran is the branched counterpart of pullulan. The values of 0.512 and 0.425 for a were found for dextrans with low–medium $(0.18-158\,{\rm kDa})$ and high $(226-1360\,{\rm kDa})$ $M_{\rm W}$, respectively. The value of 0.662 ± 0.005 for a has been already reported for pullulans with $M_{\rm W}$ range of $6-960\,{\rm kDa}$ (Kasaai, 2006). This data also indicates that: chain branching was observed in dextrans; and the number of chain branching points increased with an increase in $M_{\rm W}$, as a decreased with an increase in $M_{\rm W}$ range.

The ratio $a_{\rm dextran}/a_{\rm pullulan}$ was found to be 0.771 ± 0.008 for $M_{\rm W}$ range of 1-158 kDa and 0.643 ± 0.006 for 226-767 kDa. Different ratios were also determined and given in Table 5. The values of different ratios are not the same, but there are correlation between the ratios and $M_{\rm W}$. Each of the four ratios can be used as a measure of g for dextran relative to pullulan.

Fig. 3A shows $\log S$ (radius of gyration) versus $\log M_{\rm W}$ for dextrans and pullulans. The slopes were found to be 0.49 and 0.56, respectively. Chain branching was not observed in a low- $M_{\rm W}$ sample $\left[\left(S_{\rm dextran}^2\right)^{1/2}\approx\left(S_{\rm pullulan}^2\right)^{1/2}\right]$ with equal $M_{\rm W}$ at $M_{\rm W}<20\,{\rm kDa}$, whereas a dextran sample with $M_{\rm W}>20\,{\rm kDa}$ was smaller than that of pullulan. The larger $M_{\rm W}$ results in the greater divergence. Bahary et al. (1995) have found the values of 0.38 and 0.48 for the slopes (log S versus $\log M_{\rm W}$). Nordmeier (1993) have also found the values of 0.42 and 0.56 for the slopes. loan et al. (2000) have found the value 0.43 for dextran. The lower values reported in the literature in comparison with the values obtained in this study (0.49 and 0.56), could be due to the narrower polydispersity and smaller g values for dextran samples those used in this study.

The plot $\log[\eta]-\log q_{\rm MHS}$ versus $\log M_{\rm w}$ for entire $M_{\rm w}$ range of dextran (0.18–5900 kDa) in 0.05 M Na₂SO₄ at 30 °C was illustrated in Fig. 3B. This plot is not linear and deviation from linearity increases with an increase in $M_{\rm w}$. The dispersity of the experimental points also increased significantly in upper part of the plot. The macromolecule first consists of linear chains and latter the branch density increases slowly. The asymptotic region with a significant increase in chain branching is apparently attained when the $M_{\rm w}$ is enough large. Ioan et al. (2000) have reported that the plot of $\log[\eta]$ versus $\log M_{\rm w}$ is non-linear for a wide range of $M_{\rm w}$. They reported that for hyperbranched polymers the ratio, $M_{\rm w}/M_{\rm n}$ does not remains constant for different $M_{\rm w}$ range.

The values of M_v , $[\eta]$, $[\eta]M_v$, and $(S^2)^{1/2}$ for pullulans and dextrans.

Pullulan					Dextran					Ratio		
$M_{\rm v} (\mathrm{g} \mathrm{mol}^{-1})$	$[\eta]^{a} (dL g^{-1})$	$[\eta]^{a}M_{\mathrm{v}}\left(\mathrm{dL}\mathrm{mol}^{-1}\right)$	$(S^2) (nm^2)$	$(S^2)^{1/2}$ (nm)	$M_{\rm v}~({\rm g~mol^{-1}})$	$[\eta]^{a} (dLg^{-1})$	$[\eta]^a M_{\rm v} \left(\mathrm{dL} \mathrm{mol}^{-1} \right)$	$(S^2) (nm^2)$	$(S^2)^{1/2}$ (nm)	$([\eta]M_{\rm v})_{\rm d}/([\eta]M_{\rm v})_{\rm p}$	d([μ])/p([μ])	S _d /S _p
0009	0.0659	395.4	96.5	9.8	0009	0.0715	429.2	101.9	10.1	1.085	1.085	1.03
10,000	0.0927	926.5	170.2	13.0	10,000	0.0929	929.2	170.5	13.1	1.003	1.003	1.008
20,000	0.1471	2942.2	367.6	19.2	20,000	0.1325	2650.2	342.9	18.5	0.901	0.901	0.964
40,000	0.2336	9343.0	794.3	28.2	40,000	0.1890	7558.5	9.689	26.3	608.0	608.0	0.932
20,000	0.2711	13553.0	1017.8	31.9	20,000	0.2118	10591.7	863.5	29.4	0.782	0.781	0.922
70,000	0.3393	23748.2	1479.3	38.5	70,000	0.2517	17616.2	1212.2	34.8	0.742	0.742	0.904
100,000	0.4304	43038.1	2198.9	46.9	100,000	0.3021	30208.1	1736.7	41.7	0.702	0.702	0.889
130,000	0.5127	66649.5	2943.3	54.3	130,000	0.3455	44916.5	2262.4	47.6	0.674	0.674	0.877
150,000	0.5640	84605.3	3450.7	58.7	150,000	0.3718	55766.5	2613.5	51.1	0.659	0.659	0.871
200,000	0.6833	136669.0	4750.6	68.9	200,000	0.4112	82248.6	3386.3	58.2	0.602	0.602	0.845
226,000	0.7414	167552.9	5441.7	73.8	226,000	0.4332	97896.1	3803.2	61.7	0.584	0.584	0.836
300,000	0.8956	268666.9	7455.0	86.3	300,000	0.4886	146574.6	4977.5	20.6	0.546	0.546	0.818
400,000	1.0850	433997.4	10263.5	101.3	400,000	0.5521	220849.5	6541.9	6.08	0.509	0.509	0.799
200,000	1.2591	629558.5	13152.0	114.7	200,000	0.6070	303524.1	9.9808	6.68	0.482	0.482	0.784
000,009	1.4219	853161.4	16106.1	126.9	000'009	0.6560	393574.1	9615.8	98.1	0.461	0.461	0.773
700,000	1.5759	1103142.2	19115.7	138.3	200,007	0.7004	490259.1	11132.3	105.5	0.444	0.444	0.763
760,000	1.6648	1265229.6	20945.1	144.7	200,000	0.7253	551214.2	12037.0	109.7	0.436	0.436	0.758
000'006	1.8477	1662893.3		158.5	000'006	0.7793	701385.2	14134.3	118.9	0.422	0.422	0.750

2.5 2.0 log S 1.0 3.5 4.5 5.5 6.5 log Mw В 1.0 80 gagarage gerage 0.0 log[n]- logq MHS -1.0 -2.0 -3.0 3 5 7 log M_u

Fig. 3. (A) Log S versus $\log M_{\rm w}$. Open symbols refer to dextran samples and filled symbols correspond to pullulan samples (); and (B) $\log [\eta] - \log q_{\rm MHS}$ versus $\log M_{\rm w}$ for dextrans in the entire $M_{\rm w}$ range (0.18–5900 kDa).

All of the results given in this study $(a,k,g,(S^2)^{1/2})$ versus M_W , and plot of $\log[\eta]$ - $\log q_{\rm MHS}$ versus $\log M_W$ for entire M_W range for dextrans strongly demonstrated that: (i) small molecules (less than 20 kDa) of dextrans and pullulans are almost identical; and (ii) very large macromolecules of dextrans are highly branched and have highly flexible structures. On the whole: (1) the results presented in Fig. 3A and B are in agreement with the results obtained for a,k and b values; and (2) all of the results given in this study are internally consistent.

The results given in this study can be used by researchers as a reliable source for comparison. This is because: experimental conditions (solvent–temperature) for dextran and its counterpart are identical; the polydispersity is taken into consideration; and experimental points on the plots are large in comparison with the literature reported data.

The results presented in this manuscript are useful for research groups who are interested in determining $M_{\rm w}$, $(S^2)^{1/2}$, MWD, and g of the resulting polymers obtained from degradation; hydrolysis; fragmentation/depolymerization; and fractionation of the original dextrans and to compare them with the corresponding data of the original ones. The results can be also used to characterize fractionated dextran samples as polymer standards. Knowledge on the above-mentioned parameters enables one to improve properties and consequently enhance efficiency of the polymer. In addition, the latter information may be useful for nano-technology as follows.

5.3. The use of molecular weight and molecular size data in nanotechnology

The properties and applications of oligomers and polymers depend on their $M_{\rm W}$ as well as their molecular sizes. Hydrocolloids

such as dextrans are used in various branches of food and medicine because of their versatile properties. To optimize their efficiency in various branches of food and medicine, it is necessary to characterize their $M_{\rm w}$ as well as their $(S^2)^{1/2}$,accurately. The plot $(S^2)^{1/2}$ versus $M_{\rm w}$ for dextran can be used to estimate $M_{\rm w}$ of desirable nano-particles from their corresponding $(S^2)^{1/2}$. Thus, the information given in this manuscript may be used in various branches of nanotechnology.

6. Conclusions

This study resulted in the following MHS equations for dextrans:

$$[\eta] = 9.64 \times 10^{-4} M_{\rm v}^{0.506} = 9.64 \times 10^{-4} q_{\rm MHS} M_{\rm w}^{0.506}$$
$$= 9.01 \times 10^{-4} M_{\rm w}^{0.506}$$

for the polymer samples in water at $25 \,^{\circ}$ C with $M_{\rm W}$ range of 1–676 kDa, $M_{\rm W}/M_{\rm n}$ (1.23 < $M_{\rm W}/M_{\rm n}$ < 1.94), $q_{\rm MHS}$ (0.899 < $q_{\rm MHS}$ < 0.971) and average value of 0.934 for $q_{\rm MHS}$;

$$[\eta] = 8.32 \times 10^{-4} M_{\rm v}^{0.512} = 8.32 \times 10^{-4} q_{\rm MHS} M_{\rm w}^{0.512}$$

with $M_{\rm w}$ (0.18–158 kDa), $M_{\rm w}/M_{\rm n}$ (1.00 < $M_{\rm w}/M_{\rm n}$ < 2.28), and $q_{\rm MHS}$ (0.870 < $q_{\rm MHS}$ < 1.00) in 0.05 M Na₂SO₄ at 30 °C;

$$[\eta] = 2.297 \times 10^{-3} M_{\rm v}^{0.425} = 2.297 \times 10^{-3} q_{\rm MHS} M_{\rm w}^{0.425}$$

with $M_{\rm W}$ (226–1360 kDa), $M_{\rm W}/M_{\rm n}$ (1.34 < $M_{\rm W}/M_{\rm n}$ < 2.17), and $q_{\rm MHS}$ (0.883 < $q_{\rm MHS}$ < 0.959) in 0.05 M Na₂SO₄ at 30 °C; and

$$[\eta] = 1.43 \times 10^{-2} M_{\rm v}^{0.273} = 1.43 \times 10^{-2} q_{\rm MHS} M_{\rm w}^{0.273}$$

with $M_{\rm W}$ (1907–5900 kDa), $M_{\rm W}/M_{\rm n}$ (1.42 < $M_{\rm W}/M_{\rm n}$ < 2.62), and $q_{\rm MHS}$ (0.887 < $q_{\rm MHS}$ < 0.942) in 0.05 M Na₂SO₄ at 30 °C, where $[\eta]$ is expressed in dL ${\rm g}^{-1}$.

The exponent values of 0.506 in water at 25 °C and 0.512, 0.425, and 0.273 in 0.05 M Na₂SO₄ at 30 °C indicate that dextran behaves as a compact conformation in both solvents. Smaller values for a were obtained for higher molecule weights. The values of a and their corresponding K values were highly inversely correlated. The g value decreased with an increase in $M_{\rm w}$. Molecular size parameters $(V_{\rm h}, [\eta], {\rm and} \langle S^2 \rangle^{1/2})$ for small macromolecules (less than 20 kDa) of dextrans and pullulans are almost identical, whereas the latter parameters for dextrans with $M_{\rm w} > 20$ kDa were smaller than those of their linear counterparts with equal $M_{\rm w}$. Chain branching was not observed in low $M_{\rm w}$.

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